

5/21

DART AEROSPACE LTD	Work Order:	23198
Description: Floor Window	Part Number:	D3295-041
Dwg: D3295 Rev. A	Qty:	19 10-30
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	fl	05/05/09	10
2	MV	Do not remove plastic cover Cut blanks: 17.250" x 10.500" x 0.125" thick (on band saw only) Material: 1/8" Clear Polycarbonate (M-ACRYLIC-S.125) Identify for D3295-1 Batch: <u>1717586</u>	ml	05/05/19	30
3	MV	Machine as per Folio FA446 and Dwg D3295 Identify as D3295-1	ml	05/05/19	30 PTO
4	QC2	Inspect parts as they come off the CNC machine	ml	05/05/19	30
5	QC8	Second check	ET	05/05/19	30
6	GA	Deburr	ml	05-05-24	28 PTO
7	GA	Assemble as per Dwg D3295. Put window in plastic wrap. Pick: Qty Part Number Description Batch 1 D2728-1 Decal <u>B17991</u>	SB ml	05/06/01 05-05-24	19 28
8	QC5	Inspect work to Step 7	J	05-06-06	19
9	ST	Identify and Stock	CL	05/06/07	19
10	AC	Cost / part <u>22.37</u>	fl	05/06/13	19
11	DC	Close W/O <u>31.81</u> Inspect Level 21	fl	05/06/16	19

Rev	Date	Change	Revised By	Approved
A	04.08.24	New issue	KJ/JLM	
B	05.04.13	Revised Step 7	KJ/JLM	

RELEASED
6/15/05.04.15

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	
05-06-06	3	Suggest to have windows made outside the company, to maybe get a better quality product, and less scrap.		05.06.20	N/A			

NCR: 23198		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-05-24	6	Found 92 pieces with "chip" and cracks on the side & holes		destroy 2 x D3295-1 No replace				

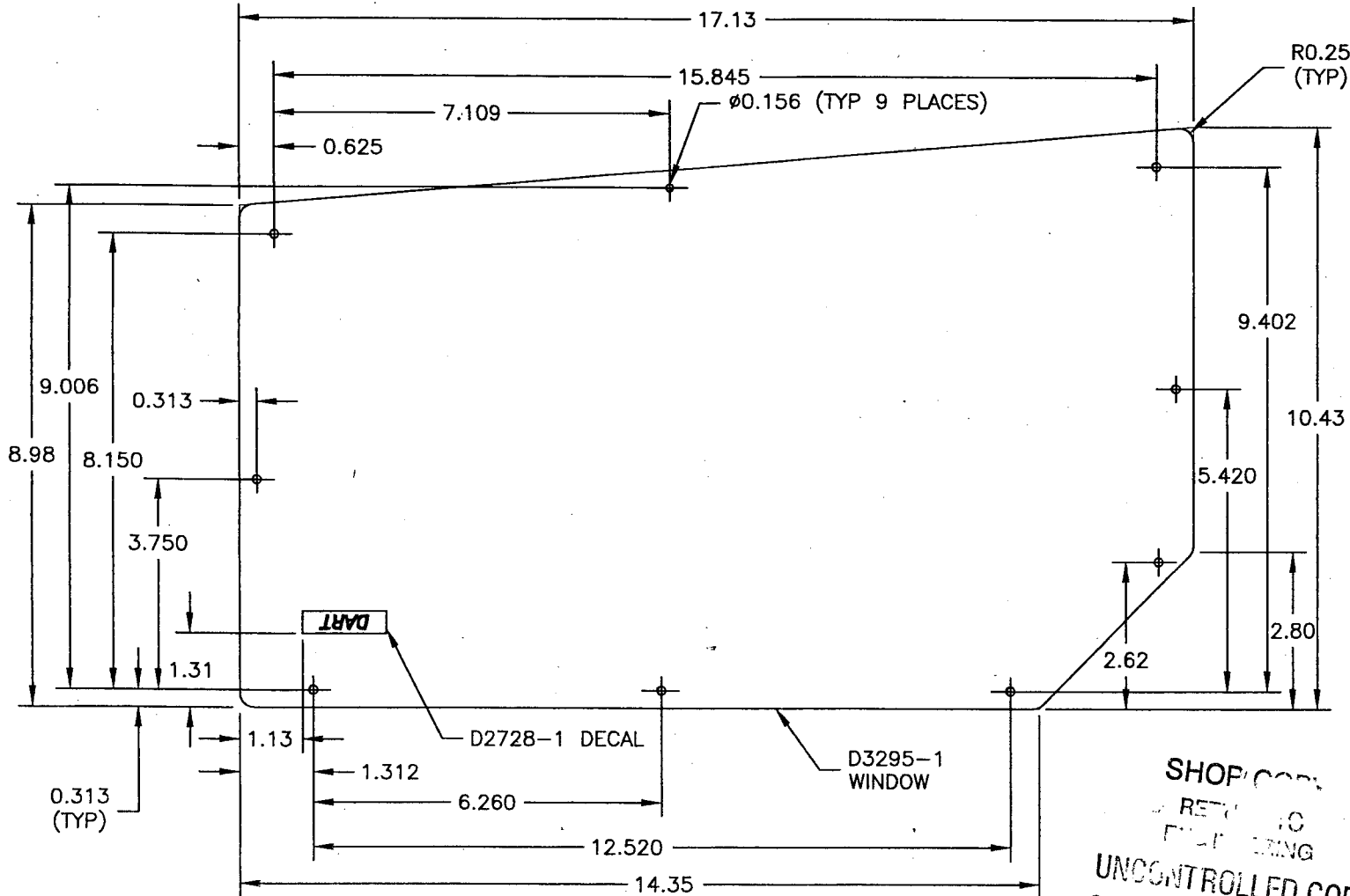
Part No: D3295-041 PAR #: _____ Fault Category: Prod / machine ^{PARTS} NCR: Yes No DQA: Date: 05/06/26

NOTE: Date & initial all entries QA: N/C Closed: Date: 05/06/26

RELEASED
04.07.12

D3295-041 FLOOR WINDOW

- 1) MACHINE PER DRAWING FILE "D3295-A1.DWG"
- 2) CHECK WITH TEMPLATE D3295-1T1
- 3) DIMENSIONS ARE FOR REFERENCE ONLY
- 4) MATERIAL: 1/8 CLEAR POLYCARBONATE
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



DESIGN	DRAWN BY	DRAWING NO.	REV. A
CP	CP	D3295	1 OF 1
CHECKED	APPROVED	TITLE	SCALE
CP	CP	FLOOR WINDOW	1:3
DATE			
04.06.28			
A	04.06.28	NEW ISSUE	

SHOP COPY
RETURN TO
FLOOR WINDOW
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 23188

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 06, 2005
09:55 am

Work Order No : 0023198
Project Name : D3295-041
Project For : WK521
Work Order Type : Main
Main WO Number :
House Part Number : D3295-041
Description : Floor Window
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 05-05-05
Est Finish Date : 05-26-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00